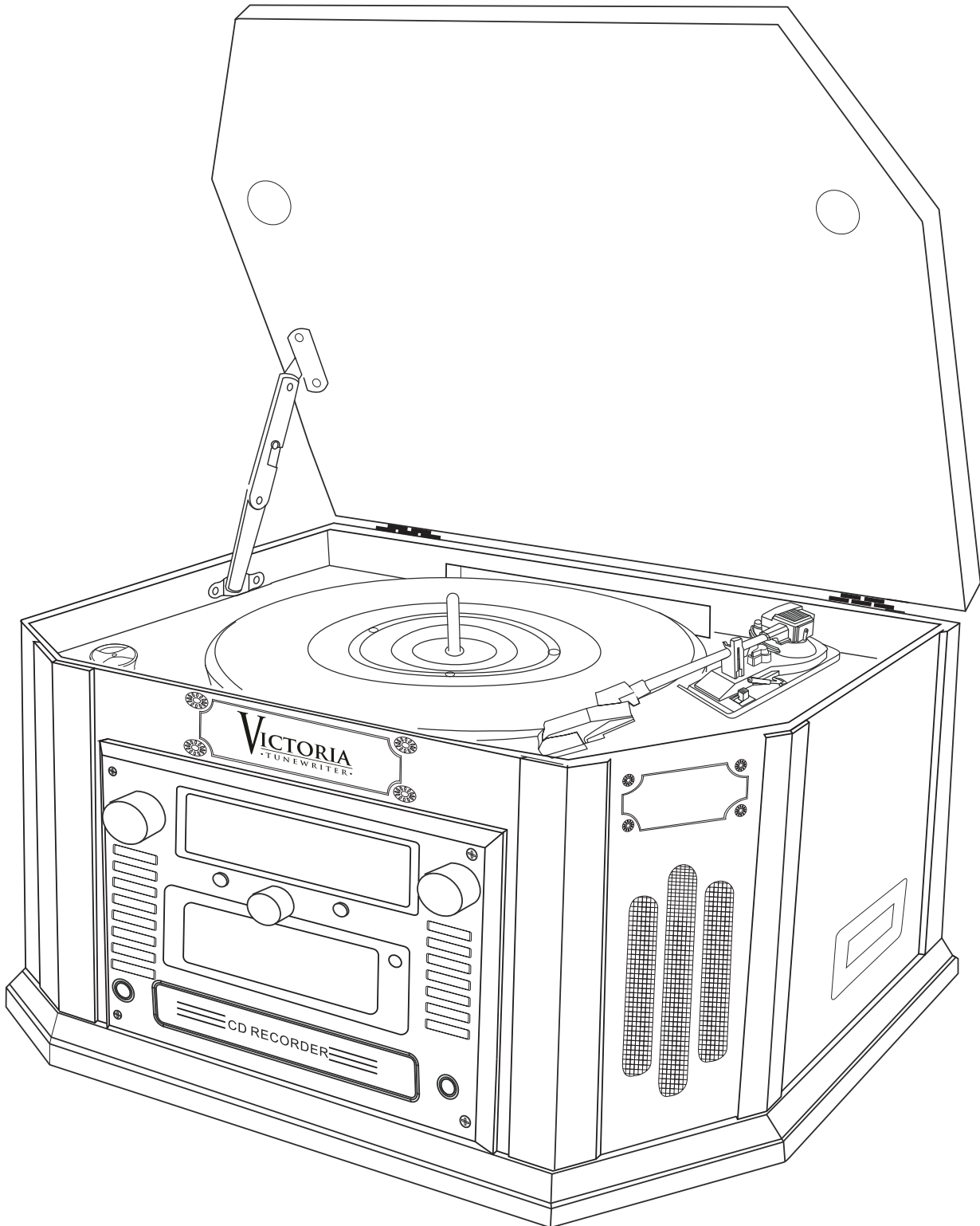


**VICTORIA**  
• TUNEWRIER •

**GDI-TW4CD**

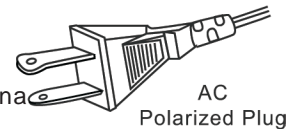
COMPACT  
**disc**  
DIGITAL AUDIO



# IMPORTANT SAFETY INSTRUCTION

## PLEASE READ CAREFULLY ALL THE FOLLOWING IMPORTANT SAFEGUARDS THAT ARE APPLICABLE TO YOUR EQUIPMENT

- 1 Read Instructions - All the safety and operating instructions should be read before the product is operated.
- 2 Retain instructions - The safety and operating instructions should be retained for future reference .
- 3 Heed Warnings - All warnings on the product and in the operating Instructions should be adhered to .
- 4 Follow Instructions -All operating and use instructions should be followed .
- 5 Cleaning -Unplug this product from the wall outlet before cleaning. Do not use liquid cleaners or aerosol cleaners. Use a damp cloth for cleaning.
- 6 Attachments - Do not use attachments not recommended by the product manufacturer as they may cause hazards.
- 7 Water and Moisture - Do not use this product near water - for example, near a bath tub, wash bowl, kitchen sink, or laundry tub; in a wet basement; or near a swimming pool; and the like .
- 8 A product and cart combination should be moved with care. Quick stops, excessive force, and uneven surfaces may cause the product and cart combination to overturn.
- 9 Ventilation - Slots and openings in the cabinet are provided for ventilation and to ensure reliable operation of the product and to protect it from overheating , and these openings must not be blocked or covered , The openings should never be blocked by placing the product on a bed ,sofa,rug, or other similar surface . This product should not be placed in a built - in installation such as a bookcase or rack unless proper ventilation is provided or the manufacturer's instructions have been adhered to .
- 10 Power Sources - This product should be operated only from the type of power source indicated on the marking label, if you are not sure of the type of power supply to your home. Consult your product dealer or local power company . For products intended to operate from battery power, or other sources, refer to the operating instructions.
- 11 Grounding or Polarization -This product may be equipped with a polarized alternating - current line plug (a plug having one blade wider than the other). This plug will fit into the power outlet only one way. This is a safety feature. If you are unable to insert the plug fully into the outlet try reversing the plug, if the plug should still fail to fit, contact your electrician to replace your obsolete outlet. Do not defeat the safety purpose of the polarized plug.
- 12 Power - cord Protection -Power -supply cords should be routed so that they are not likely to be walked on or pinched by items placed upon or against them, playing particular attention to cords at plugs, convenience receptacles, and the point where they exit from the product.
- 13 Lightning -For added protection for this product during a lightning storm, or when it is left unattended and unused for long periods of time, unplug it from the wall outlet and disconnect the antenna or cable system. This will prevent damage to the product due to lightning and power-line surges.
- 14 Power Lines -An outside antenna system should not be located in the vicinity of overhead power lines or other electric light or power circuits , or where it can fall into such power lines or circuits. When installing an outside antenna system , extreme care should be taken to keep from touching such power lines or circuits as contact with them might be fatal.
- 15 Overloading-Do not overload wall outlets, extension cords, or integral convenience receptacles as this can result in a risk of fire or electric shock.
- 16 Object and Liquid Entry - Never push objects of any kind into this product through openings as they may touch dangerous voltage points or short - out parts that could result in a fire or electric shock. Never spill liquid of any kind on the product.
- 17 Servicing - Do not attempt to service this product yourself as opening or removing covers may expose you to dangerous voltage or other hazards. Refer all servicing to qualified service personnel.
- 18 Damage Requiring Service-Unplug this product from the wall outlet and refer servicing to qualified service personnel under the following conditions
  - a. When the Power-supply cord or plug is damaged.
  - b. If liquid has been spilled, or objects have fallen into the product.
  - c. If the product has been exposed to rain or water.
  - d. If the product does not operate normally by following the operating instructions. Adjust only those controls that are covered by the operating instructions as an improper adjustment of other controls may result in damage and will open require extensive work by a qualified technician to restore the product to its normal operation.
  - e. If the product has been dropped or damaged in any way.
  - f. When the product exhibits a distinct change in performance - this indicates a need for service.
- 19 Replacement Parts - When replacement parts are required, be sure the service technician has used replacement parts specified by the manufacturer or have the same characteristics as the original part. Unauthorized substitutions may result in fire, electric shock, or other hazards.
- 20 Safety Check - Upon completion of any service or repairs to this product, ask the service technician to perform safety checks to determine that the product is in proper operating condition.
- 21 Wall or ceiling Mounting - The product should be mounted to a wall or ceiling only as recommended by the manufacturer.
- 22 Heat The product should be situated away from heat sources such as radiators. Heat registers, stoves, or other products (including amplifiers) that produce heat.



**WARNING:** Changes or modifications to this unit not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment.

**NOTE:** This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and receiver.
- Connect the equipment into a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio TV technician for help.

# WARNING:

TO PREVENT FIRE OR SHOCK HAZARD, DO NOT EXPOSE THIS APPLIANCE TO RAIN OR MOISTURE. DO NOT REMOVE COVER. PIL-OT LAMPS SOLDERED IN PLACE . NO USER SERVICEABLE PARTS INSIDE .REFER SERVICING TO QUALIFIED SERVICE PERSONNEL.

 <p>The lightning flash with arrowhead symbol, within an equilateral triangle, is intended to alert user to the presence of uninsulated "dangerous voltage" within the product's enclosure that may be of sufficient magnitude to constitute risk of electric shock to persons.</p>	<p><b>CAUTION</b> <b>RISK OF ELECTRIC SHOCK</b> <b>DO NOT OPEN</b></p> <p>CAUTION: TO REDUCE THE RISK OF ELECTRIC SHOCK, DO NOT REMOVE COVER (OR BACK). NO USER - SERVICEABLE PARTS INSIDE. REFER SERVICING TO QUALIFIED SERVICE PERSONNEL.</p>	 <p>The exclamation point within an equilateral triangle is intended to alert user to the presence of important operating and maintenance (servicing) instruction in the literature accompanying the appliance.</p>
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**WARNING: This Product may contain chemicals listed in proposition 65 [http://www.oehha.ca.gov/prop65/prop65\\_list /Newlist. html](http://www.oehha.ca.gov/prop65/prop65_list/Newlist.html), that may be known to cause cancer, birth defects or other reproductive harm.**

## Specifications

Frequency Range : AM 530-1700 Khz  
: FM 88-108MHz  
Power Supply : AC 120V~60Hz  
Power Consumption : 50W  
Speed : 33 1/3, 45, 78RPM  
Speaker : 3"4ohm 4.5W×2

\*DESIGN AND SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.

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# PREPARATION FOR USE

## UNPACKING AND SET UP

- Carefully remove the unit from the display carton and remove all packing material from the unit.
- Unwind the AC power cord and extend it to its full length.
- Unwind the FM Antenna wire and extend it to its full length.
- Place the unit on a stable, level surface, convenient to an AC outlet, out of direct sunlight, and away from sources of excess heat, dust, moisture, humidity, or strong magnetic fields.

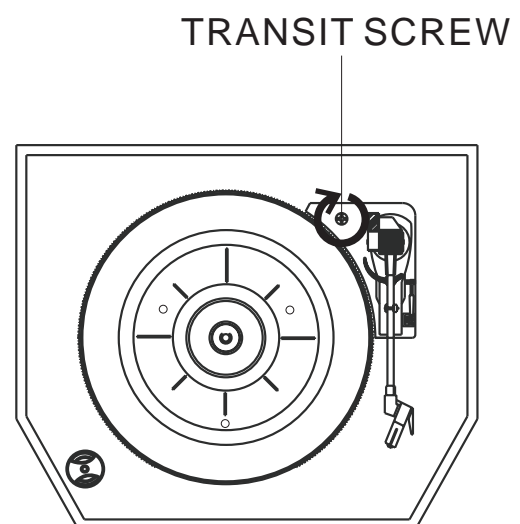
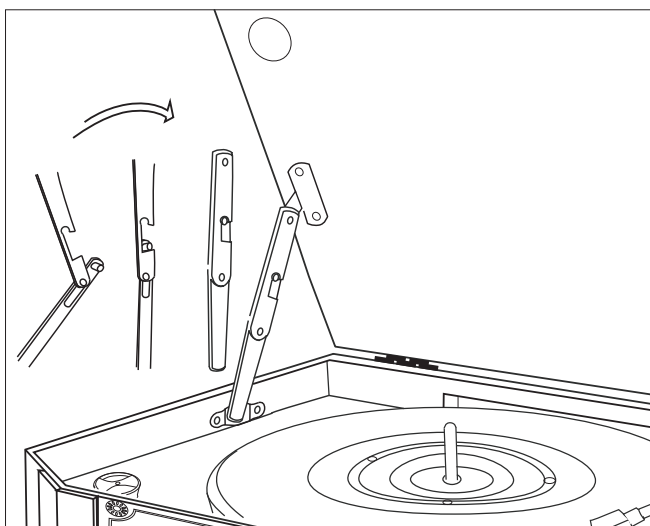
### **IMPORTANT : Raising And Lowering The Lid**

To open the lid, raise it as far as it will go until the lid support bracket locks in the open position .

To close the lid, lift it upward slightly until the lid support bracket unlocks, and then gently lower the lid.

**TO AVOID DAMAGING THE CABINET OR THE LID, NEVER FORCE THE LID CLOSED. ALWAYS RAISE THE LID TO RELEASE THE LID SUPPORT BRACKET.**

- Raise the lid The phonograph has been secured for shipment with a TRANSIT SCREW. Use a coin or screwdriver to turn the transit screw clockwise This will allow the turntable to “float”.



- Remove the opaque white plastic stylus cover from the phonograph stylus needle by sliding it in the direction of the arrow.



Discard the stylus cover.

- Remove the twist -tie that was used to secure the tone arm during shipment.
- Release the tone arm lock lever.



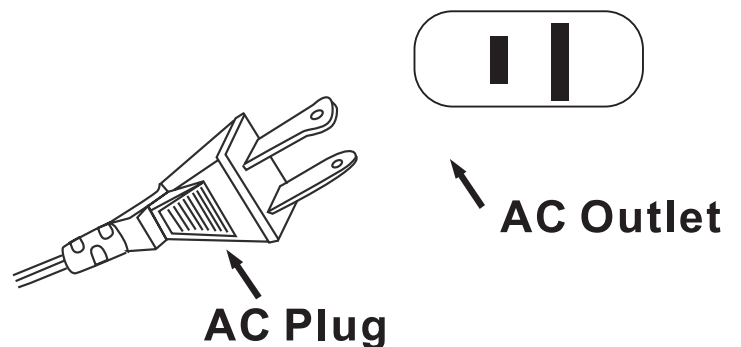
- Connect the plug to your AC outlet.

## POWER SOURCE

This product is designed to operate on normal 120V 60Hz AC only.

Attempting to operate this system from any other power source may cause damage to the system, and such damage is not covered by your warranty.

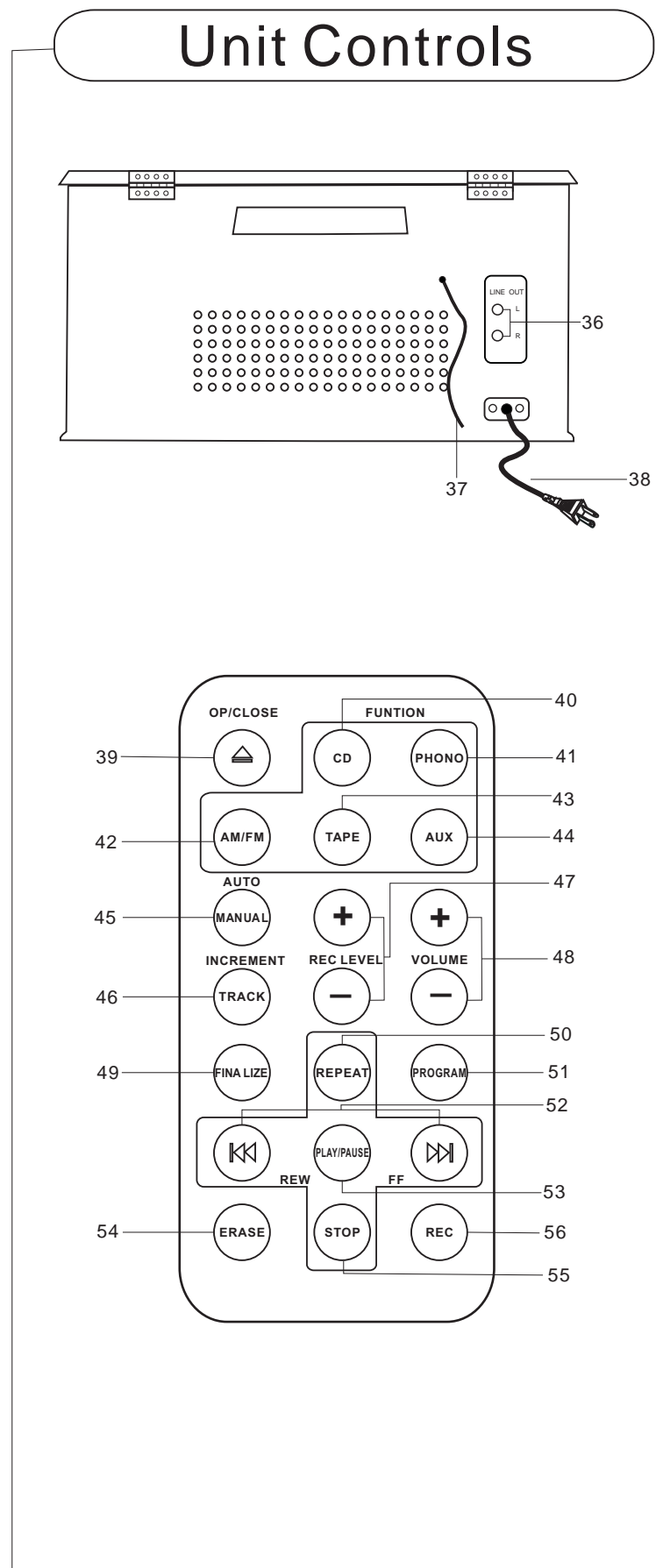
**NOTE:** You will note that this system is equipped with a polarized AC power plug . If this plug does not fit into your existing AC outlet, do not try to defeat this safety feature by filing the wide blade to make it fit into your outlet. If this plug will not fit into your outlet, you may have an outdated non-polarized AC outlet. You should have you outlet changed by a qualified licensed electrician.





# LOCATION OF CONTROLS AND INDICATORS

- 36 LINE OUT JACK
- 37 FM ANTENNA WIRE
- 38 AC POWER CORD
- 39 OP/CLOSE
- 40 CD
- 41 PHONO
- 42 AM/FM
- 43 TAPE
- 44 AUX
- 45 AUTO MANUAL
- 46 INCREMENT TRACK
- 47 REC LEVEL "+" "-"
- 48 VOLUME "+" "-"
- 49 FINALIZE
- 50 REPEAT
- 51 PROGRAM
- 52 REW/FF
- 53 PLAY/PAUSE
- 54 ERASE
- 55 STOP
- 56 REC



# OPERATION INSTRUCTION

## General

- 1 Make sure the unit is plugged in correctly to an **AC** outlet.
- 2 Press the **POWER**(22) to turn on the main power. Then you can press any button you want.

## Radio Operation

- 1 Press the **AM/FM** button(4/42) to set the unit to tuner mode.
- 2 Adjust the **TUNING**(12) to select a station.
- 3 Adjust the **VOLUME**(2/48) to desired listening level.
- 4 Press the **Mo./ST** (23) to select the normal or stereo mode of Radio.

## Antenna Information

- 1 The **AM** antenna is inside the cabinet. If **AM** reception is unsatisfactory try repositioning the cabinet slightly until the internal antenna is picking up the strongest signal.
- 2 The **FM** wire antenna is located on the back cabinet. If necessary adjust the position and direction of this antenna until you find the position that provides the best reception.

## Turntable operation

- 1 Press the **PHONO**(6/41) to set the unit to phono mode.
- 2 Make sure that you have removed the stylus cover from the stylus and have released the Tone Arm Lock that secured the tone arm to the tone arm rest.
- 3 Set the turntable Speed Selector to the appropriate speed 33, 45 or 78 RPM. If you are playing 45 RPM 'singles', place the **45 RPM ADAPTER**(35) on the center spindle.
- 4 Place your record on the center spindle.
- 5 Raise the **CUE LEVER**(30) to lift the tone arm off its rest. Move the tone arm to the edge of the record. The turntable starts automatically. Use the **CUE LEVER** (30) to gently lower the tone arm onto the record.
- 6 Adjust the **VOLUME**(2/48) control to the desired level.
- 7 When the tone arm reaches the end of the record it automatically returns to the tone arm rest and the record player stops.

**NOTE** :Do not stop the turntable manually Moving or jarring the Turntable without securing the Tone Arm clamp could result in damage to the Tone Arm.

# OPERATION INSTRUCTIONS

## CASSETTE OPERATION

### PLAYING CASSETTE

1 Press the **TAPE**(5/43) button to set the unit to tape mode.

**Note** : Before inserting a tape in the player be sure that there is no excess slack in the cassette that could jammed in the mechanism.

2 Insert your cassette into the slot, as shown in the illustration, with the side you wish to play facing 'up' and the open end on the right side.

3 Cassette playback begins as soon as the tape is inserted. Adjust the **VOLUME**(2/48) control to the desired level.

4 To advance the tape rapidly depress the **EJ/FF**(26) (Eject/Fast Forward) button approximately half way. The tape will move forward rapidly as long as the button is depressed. Normal playback will resume when the button is released.

5 When the tape ends the player stops automatically. Depress the **EJ/FF**(26) (Eject/Fast Forward) button completely to remove the cassette from the player. You may press the **EJ/FF**(26) (Eject/Fast Forward) button to stop playback and remove the cassette at any

## CD OPERATION

1 Press the **CD**(7/40) button to set the unit to CD mode.

2 Press the **CD OPEN/CLOSE**(19/39) button to open the CD drawer.

3 Place your disc in the drawer with the printed label side facing up.

4 Press the **CD OPEN/CLOSE**(19/39) button once more to close the drawer. The disc will spin for a few seconds while the player reads the disc, then the disc stops and the display shows the total number of tracks on the disc.

5 Press the **CD PLAY/PAUSE**(17/53) button to begin playback on track number one. The Play Indicator lights.

6 Adjust the **VOLUME**(2/48) control to the desired level.

7 Playback will continue until the end of the disc. When the disc ends the display again shows the total number of tracks on the disc. You may also stop playback at any time by pressing the **CD STOP**(18/55) button.

# CD RECORDING INSTRUCTIONS

## Preparation

This unit is designed to record CD-R and CD-RW discs bearing the identification logo "Compact Disc Recordable" or "CD-Rewritable". If CD's do not confirm to this standard, they may not record properly.

## Recording Records to CD

- 1 Load a compatible blank CD-R or CD-RW into the unit.
- 2 Press the **PHONO** button (6/41) to set the unit to Phono mode.
- 3 Set the **SPEED CONTROL SWITCH** (32) to the correct speed (33, 45 or 78 rpm) for the selected record.
- 4 Use the **CUE LEVER** (30) to raise the tone arm off its rest. Move the tone arm over the record and use the cue lever to lower it to the point you want the recording to start.
- 5 Press the **RECORD** button (13/56). Then press "**PLAY/PAUSE**" button (17/53). The CD will begin recording.
- 6 Once the first side of the record is finished, press the **STOP**(18/55) button. The display will change "**PHONO**".
- 7 Turn the record over and repeat steps 4-6 to record the other side.
- 8 After recording is completed, press the **STOP**(18/55) button. The display then change to "**PHONO**".
- 9 Once you have finished the recording, press the **CD** button(7/40) then press **FINALIZE** button(14/49). Then press **PLAY/PAUSE**(17/53) to finalize.
- 10 Once the CD has been finalized, the unit will return to Phono mode and the display will show "**PHONO**". The CD door will open, the CD is now ready for use.

**NOTE:** If the CD is not finalized, it will not play in any other CD player. Not all CD players are compatible with CD-R and CD-RW's. Check the owner's manual for other CD players for compatibility.

## Recording Cassettes to CD

- 1 Load a compatible blank CD-R or CD-RW into the unit.
- 2 Press the **TAPE** button (5/43) to set the unit to TAPE mode.
- 3 Load a pre-recorded cassette tape into the cassette player. Press to **PLAY** button(17/53) to get the cassette to the point in which you want to start the recording.
- 4 Once the cassette is ready and playing, press the **CD RECORD** button (13/56). Then press "**PLAY/PAUSE**"(17/53). The CD will begin recording.
- 5 Once the first side of the cassette is finished, press the **STOP**(18/55) button, then change to "TAPE".
- 6 Eject the cassette tape and flip it over to the other side.
- 7 Repeat steps 4 and 5 to record the other side of the cassette.
- 8 After recording is completed, press the **STOP** button(18/55), then change to "TAPE".
- 9 Once you have finished the recording, press the **CD** button(7/40), then press "**FINALIZE**" button(14/49). Then press **PLAY/PAUSE** (17/53) to finalize.
- 10 Once the CD has been finalized, the unit will return to tape mode and the display will show "TAPE". The CD door will open, the CD is now ready for use.

**NOTE:** If the CD is not finalized. The LCD will display "No TOC CD-R or CD-RW. If the CD is finalized. The LCD will display"CD-R or CD-RW.

# CD RECORDING INSTRUCTIONS

## Manual Track Division

Using the TRACK INCREMENT(10/47), you can divide your recording into separate tracks if you wish .By doing this, each song will have its own sequential track number. To do this, you must use the Track increment.

While Recording your record or cassette, listen for the end of each song. There will usually be a brief silence between songs. Once you are at the end of the song, press the Track increment . The recording will then go to the next track number by increments of one. Once the recording is finished ,you can press the▶▶(11/67) or the◀◀(9/55) buttons to go to the beginning of each other song.

## Auto Manual

1 Before recording if you press AUTO/MANUAL (9/45), the LCD will display "Auto track".

2 While recording your record or cassette, listen for the end of each song. There will usually be a brief silence between songs.

3 After few seconds.

4 The recording will go to the next track number automatic.

**NOTE:** The original setting of signal intensity is -20dB. Before you press the "PLAY/PAUSE(17/53) to confirm the record. You can adjust the **REC LEVEL(21)**" to choose the intensity as you want.

## Erasing a CD-RW

If using CD-RW, you can erase the whole CD and record it. Erase procedures are only possible with CD-RW discs. It is not possible to erase or record a CD-R CD. To erase a CD-RW, follow the steps below.

1 Press the **CD** button(7/40) to set the unit to CD mode.

2 Load a recorded CD-RW into the unit.

3 Press the **STOP** button(18/55) to stop playback.

4 Press the **ERASE** (8/54) button once. "unF-IN-d" will appear on the display , press **PLAY** Button(17/53) to confirm and the unFinalize process will begin.

5 For example, if the disc total 12 songs . Press **ERASE**(8/54) again, "ER...12" will appear on the display, press **PLAY**(17/53) button to confirm and erasing the last songs.

6 You can repeat step 5 to erasing the songs one by one from the last songs.

7 If you want to erasing all the disc , you can press the **ERASE**(8/54) button twice "ER ALL" will appear on the display. Press **PLAY**(17/53) button to confirm and the erasing process will begin.

8 The CD is now ready to record.

**NOTE:** Once a CD is erased, the contents that were on the CD cannot be retrieved.

# AUDIO CONNECTION

## AUDIO CONNECTION

### 1 AUX IN

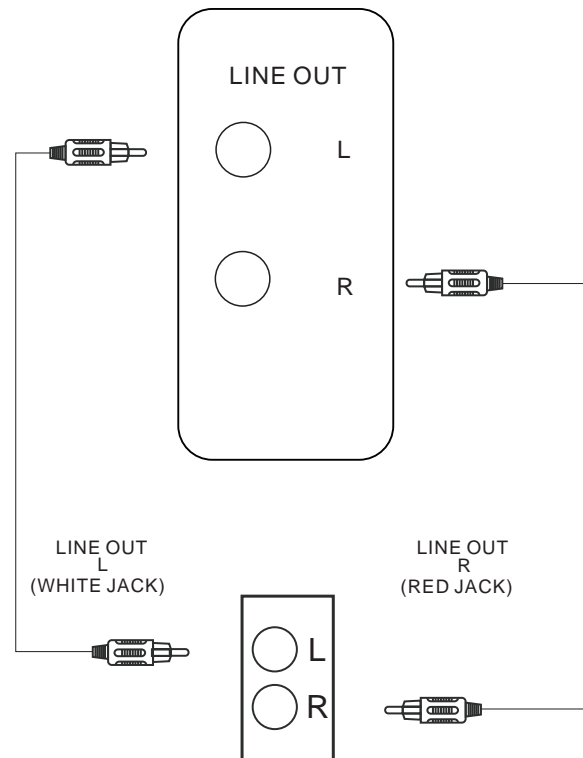
Press the **AUX**(3) button to set the unit to Audio connection mode.

Using the Aux in allows you to hook up additional external audio components and listen to them through your unit. Any component with an audio output such as a Tuner, can be connected by using the correct cables (not included). This unit uses standard 3.5mm cables. For more information on hooking up the external component, see the owner's manual for that component.

### 2 LINE OUT

Using the LINE OUT will allow you to run the audio from your unit into a home stereo, television or other stereo source. To make this connection, you will need standard RCA cables. Plug the red and white connectors on one end of the cable into the red and white Audio Output jacks on the back of the unit. The other end of the cable will plug into the LINE OUT jacks of your selected component. For more information on hooking up to the external component, see the owner's manual for that component.

## Audio output



# Specifications

## AMPLIFIER section

Output Power.....4.5W +4.5W  
Frequency Response..... 50 to 15 ,000Hz

## TUNER section

### FM Section

Frequency Range.....88to 108 MHz

### AM Section

Frequency Range.....530 to 1700 KHz

## CD PLAYER section

Frequency Response.....100 to 16,000Hz+/-4 dB  
Signal-to-Noise Ratio.....50 dB (IEC-A)

## CASSETTE DECK section

Track System.....4 Track,2 channel stereo  
Tape Speed.....4.8 cm/sec  
Wow and Flutter.....0.4%(WRMS)  
Frequency Response.....125 to 6300 Hz +/-6 dB

## RECORD PLAYER section

Motor.....DC servo motor  
Drive System.....Belt Drive  
Speeds.....33-1/3 rpm,45 rpm and 78 rpm  
Wow & Flutter.....Less than 0.35%(WTD)  
S/N Ratio.....More than 50 dB  
Cartridge Type.....Ceramic Stereo Cartridge

## SPEAKER SYSTEM section

Type.....1-way  
Impedance.....4 ohms  
Input Power.....Max 5W

## GENERAL

Power Requirements.....120 V/60 Hz  
Power Consumpion.....50W  
Dimensions(WxDxH).....488mmx326mmx255mm(approx.)  
Weight.....21.6lbs.(approx.)

## Accessories&Gift Box Contents

Remote Control  
45 rpm Adpapter  
User Guide  
GDI-TW4CD Unit

## WARRANTY & CUSTOMER SUPPORT

Congratulations on the purchase of your new Grace product. All Grace Digital products purchased directly from Grace Digital or from a Grace Digital authorized dealer are supported by a 1 year limited warranty.

Grace Digital Inc. guarantees this item for a period of 1 year from the original date of purchase.

The product is guaranteed against original defects in materials, manufacture and workmanship for 1 year from the date of purchase. The guarantee covers the replacement of equipment that proves to be faulty as a result of manufacturing defect only. No liability shall be accepted for faults arising from accident or misuse.

In the event your equipment requires warranty attention and/or service, please contact your place of purchase, Grace Digital Inc. at [www.gracedigitalaudio.com](http://www.gracedigitalaudio.com) or a Grace Digital authorized Dealer.

In the event a replacement is required and a replacement of the same model is not available for any reason, Grace Digital Inc. reserves the right to replace items with similar equipment of equivalent value.

Under this warranty, at the company's discretion, repair of any defect, replacement of the failed component(s) without charge for parts or labor, is agreed. This warranty does not imply any acceptance by Grace Digital, nor agents of Grace Digital for consequential loss or damages related to a product. The warranty specifically excludes fair wear and tear, accident, and misuse of unauthorized modification.

This warranty is applicable in the United States only and does not in any way limit the customer's legal rights. Claims and enquiries under the warranty for Grace products purchased outside the USA should be addressed to the local importers or distributors. If you have reason to claim under the warranty please contact your Dealer (original place of purchase) in the first instance. Please retain all original packaging materials for possible future use. We suggest that you complete details of purchase now and keep this information, along with your proof of purchase in a safe place for future reference.

### CONDITIONS

1. This Warranty will be granted when the original invoice or sales receipt (with proof of date of purchase, product type and dealer's name) is presented together with the defective product.
2. This guarantee will NOT reimburse for any loss nor cover damage that may result from adaptations or adjustments, made to the product.
3. This guarantee does NOT include any of the following:
  - i. Maintenance and/or repair of parts due to normal wear and tear.
  - ii. Changes to or uses of the product outside of the intended use as described in the instruction manual.
  - iii. Transportation costs, home service costs and all related risks and costs of transport.
4. Damage resulting from any of the following:
  - i. Misuse including use for a purpose other than intended, installation or use of the product in a manner inconsistent with the technical or safety standards, improper or incorrect installation.
  - ii. Repair done by a non-authorized agent, establishment or individual.
  - iii. Accidents related to shipping with UPS, USPS or any other mailing or shipping agent.
  - iv. Accidents including lightening, water, fire, improper ventilation or any cause beyond the control of Grace Digital Inc.

Should you have any questions regarding your product, warranty or Grace Digital Inc. please contact your original place of purchase or Grace Digital Customer Service Monday to Friday at [customerservice@gracedigital.net](mailto:customerservice@gracedigital.net)

# Troubleshooting Guide

In case of trouble with the unit, please look through this chart and see if you can solve the problem by yourself before calling your dealer.

<b>Problem</b>		<b>Cause</b>	<b>Solution</b>
<b>THE WHOLE UNIT</b>	Power dose not come on when the power switch is pressed.	Unit is unplugged.	Connect the unit to the AC power supply.
	No sound comes out of the speakers.	The volume is turned down (to MIN). The input selector does not match the playback source.	Adjust the volume. Re-select the desired input source.
<b>TAPE DECK</b>	The tape dose not move.	The cassette tape is not inserted properly.	Insert the cassette tape correctly.
	No sound from tape.	The tape heads are dirty.	Clean the tape heads.
	The sound is distorted or faint.	The tape heads are dirty.	Clean the tape heads.
<b>TUNER UNIT</b>	Cannot listen to any station ,or signal appears weak.	The station is not tuned-in properly. A TV set is being used nearby and is interfering with the radio reception.	Properly tune-in the desired station. Turn-off the interfering set TV.
	The sound is distorted.	The antenna is not oriented properly.	Re-orient the antenna until reception improves.
<b>CD PLAYER</b>	CD stops immediately after starting, or unit pauses or stops during play.	The CD is inserted upside down. The CD is dusty or dirty or there is condensation on the CD.	Insert the CD with the printed side right-side up. Carefully clean and dry the CD.
	No sound.	The CD player is paused.	Press the PLAY/PAUSE button.
	Specific CD is noisy ,or playback stops or skips.	The CD is scratched. Damaged or warped. The disc is is very dirty.	The CD should be changed. Carefully clean the CD.